

2026

bekumnews

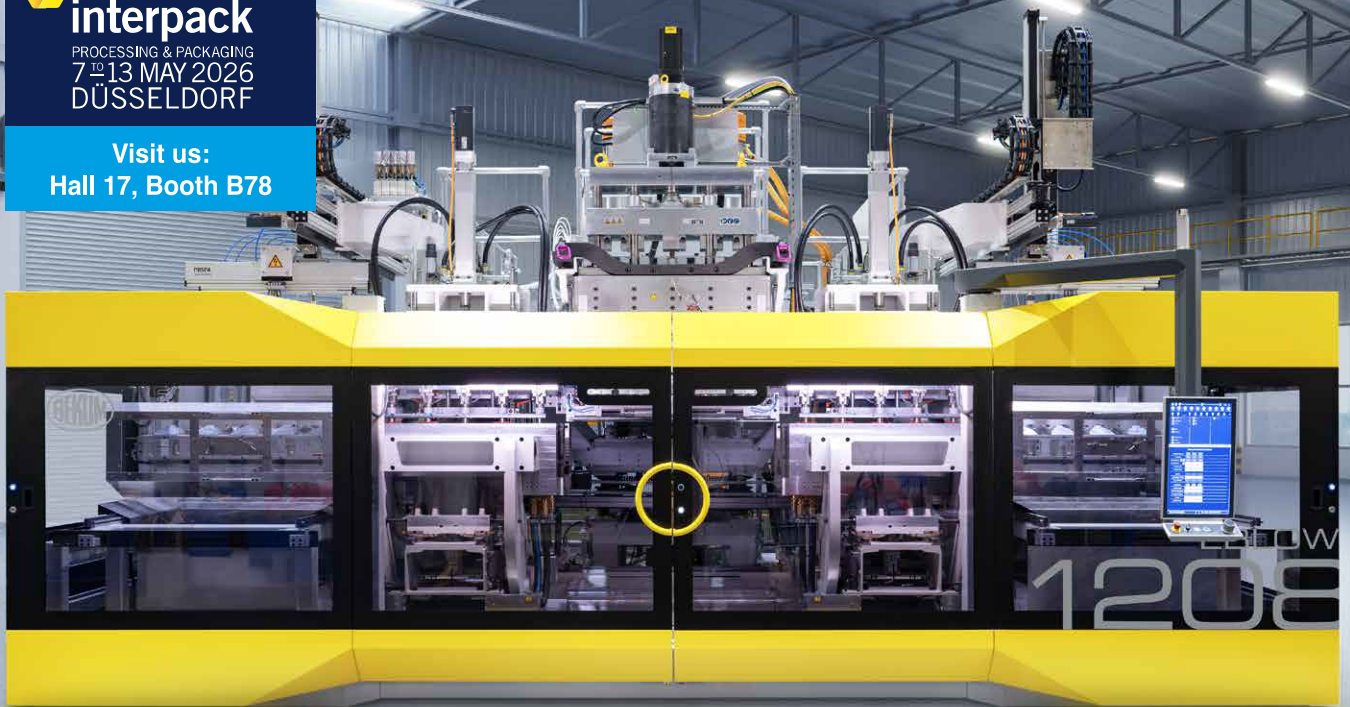
Latest Information for Customers, Partners and Employees



interpack

PROCESSING & PACKAGING
7 TO 13 MAY 2026
DÜSSELDORF

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Hall 17, Booth B78



Reliable. Flexible. Fast.

Flexible production of consumer packaging
and handle containers

SMARTLINE

The economical
machine solution for
an efficient entry

CUSTOMER SUCCESS STORY

Proven in practice:
technology, reliability
and performance

CLEAN PACKAGING

Purity and process re-
liability for drums and
IBC inner containers





Dear customers, partners and friends of the Bekum Group,

The global economic and geopolitical framework conditions will remain challenging in 2026. Volatile markets, changing supply chains and increasing demands for efficiency and sustainability continue to shape the environment in which our customers and partners operate. This makes it all the more important to define clear strategic guidelines and implement them consistently. Bekum has succeeded in positioning itself as a stable partner in this dynamic environment and continues to pursue its chosen path with focus and foresight.

Our vision is clear: Bekum as a benchmark in extrusion blow moulding. We stand for the highest quality and reliability, for industry-leading, flexible technologies and for customer service that acts quickly, competently and in partnership. Reliable. Flexible. Fast. These three values are not just a statement on paper, but define our daily actions – in development, production and service.

The foundation for this lies in stable and lean processes, modern manufacturing technologies and efficient internal workflows. Bekum has been investing in these areas for many years. We are currently placing particular emphasis on the further expansion of our production

facilities with state-of-the-art machinery and equipment. This ensures that we will continue to meet the increasing demands of our customers and consistently realise our vision.

Digitalisation is not a new topic at Bekum, but has been a key focus of investment and development for years. Building on this foundation, we are increasingly looking ahead and focusing on the targeted use of AI-supported technologies in our processes and operations. Our collaboration with a university institution enables us to identify new technological developments at an early stage and integrate them into our solutions in a practical way.

Another milestone is the new technical centre at our Traismauer site. It offers our customers extended opportunities for prototype sampling, material testing and machine demonstrations – particularly for our new fully electric SmartLine series. Joint testing and applications under real conditions strengthen collaboration with our customers and accelerate innovation processes.

We have also further intensified co-operation within the Bekum Group. Through increased internal training of technicians and service staff, we ensure that our customers worldwide receive even faster, more efficient and more professional support. This is complemented by

the expansion of our multi-brand service, which includes service, retrofit and maintenance solutions for third-party machines.

With the successful market launches of the EBLOW 1208D, EBLOW 38S and 38D, EBLOW 508D as well as the XBLOW 100, we demonstrate that technological innovation and market proximity go hand in hand at Bekum.

Interpack 2026 is an ideal platform for us to showcase this approach. We look forward to personal discussions with customers and partners – and to shaping the future of extrusion blow moulding together.

Kind regards,

Thomas Aigner
CFO Bekum Group,
COO Bekum Traismauer



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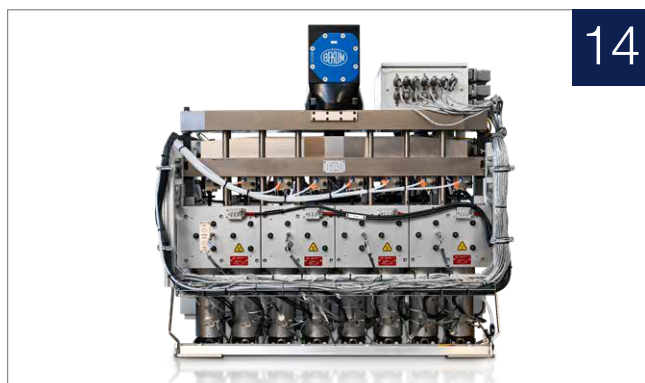
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Bekum at interpack 2026

Innovations for consumer, pharma and industrial packaging at the centre of our presence in Düsseldorf



With its presence at interpack 2026, Bekum presents a range of applications specifically aligned with the requirements of modern packaging markets. The focus is on solutions for consumer packaging, highly regulated pharma and medical applications, as well as industrial packaging solutions for canisters, drums and technical hollow parts.

Technology for demanding packaging markets

Machine and extrusion solutions are presented that are designed for high process stability, reproducible product quality and energy-efficient production. A key focus is on applications where material performance, product protection and sustainable processing are essential.

In the field of consumer packaging, the focus is on solutions for **PET and HDPE applications** that combine high transparency, design flexibility and cost-efficient series production. Bekum presents machine concepts that are designed to flexibly handle different materials and changing market requirements.

Pharma and medical applications in regulated environments

For the **pharma sector**, **concepts for cleanroom applications** are presented. The focus is on documented processes, consistent wall thickness distribution and validatable production conditions – key factors for **sensitive medical and healthcare packaging**.

This is complemented by multilayer systems and material concepts that ensure defined barrier properties and high product safety. Bekum thus addresses applications where reproducibility and regulatory requirements are of highest priority.

Industrial packaging for high-purity and semiconductor applications

Industrial packaging is another key focus of the trade fair presence. Solutions for **large-volume packaging**, **technical hollow parts** as well as **high-purity applications for sensitive media** are presented. Especially for drums, canisters and specialised packaging for process chemicals or semiconductor fluids, high weight consistency, excellent surface quality and maximum process reliability are essential requirements.

Service and retrofit concepts complement the range of applications. These include modernisation solutions for existing systems, efficiency improvements through new extrusion and control components, as well as **digital services such as Smart-Connect and data visualisation**. In this way, Bekum demonstrates at interpack not only new machine concepts, but a holistic approach to efficient and future-oriented packaging production.



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SmartLine – the economical machine solution for an efficient entry

Think Big. Start Smart.

With the new SmartLine, first presented at the K 2025 trade fair in Düsseldorf, Bekum expands its machine portfolio with an economical platform for entering extrusion blow moulding technology.

The fully electric machine series has been specifically developed for cost-conscious producers and combines an attractive investment level with proven Bekum process quality, energy efficiency and low life-cycle costs.

SBLOW 15D – High-performance double-station machine for canisters

With the SBLOW 15D, Bekum presents a high-performance double-station extrusion blow moulding machine within the SmartLine for the efficient production of packaging in the mid-volume range.

The machine was recently sold to a long-standing Bekum customer and is designed for the efficient production of 2x2-cavity 5-litre canisters, enabling high output with a compact machine design.

The system features a clamping force of 150 kN, a mould width of 550 mm and a mould height of 450 mm. With a calibration force of 20 kN, it provides stable conditions for reproducible series production.

Proven extrusion technology

Bekum also relies on its established extrusion expertise within the SmartLine. The SBLOW 15D is equipped with a HiPEX E60H/36 high-performance extruder, ensuring high process stability, good melt homogeneity and consistent wall thickness distribution.

Co-extrusion for PIR and PCR

For processing PIR and PCR in co-extrusion, the SBLOW 15D can also be equipped with three extruders and a Bekum Tri-Ex extrusion head.

In addition, a dual Bekum extrusion head with view stripe preparation is used, specifically designed for packaging applications such as canisters. This combination enables precise material distribution and reproducible production results.

Intuitive machine control

Operation is carried out via the Bekum Control 8.0 machine control system with a 24" full HD touch-screen in portrait format. The control system offers an intuitive user interface, Industry 4.0 functionality, and provides key production and energy data of the machine.

Economical platform for new applications

With the SmartLine, Bekum creates a modern machine platform for cost-oriented applications in the consumer packaging sector. The combination of efficient extrusion,



Production example: 5 L canister with view stripe

stable mechanics and smart control enables an economical entry into Bekum technology – without compromising process quality and reliability.

Smart in production & service

The SmartLine is fully integrated into Bekum's digital service environment:

- Bekum SmartConnect – real-time remote support
- Digital spare parts catalogue – available at any time
- Bekum field service & spare parts – reliable worldwide



SMARTLINE



SmartLine series features

Machine type	SBLOW 5S/D	SBLOW 15S/D	SBLOW 25D*
Clamping force (kN)	50	150	250
Traverse stroke (mm)	380	560	750
Mould opening stroke (mm)	200	220	440
Dry cycle time (s)	2,5	3	4
Mould width (mm)	370	550	740
Mould length (mm)	350	450	700
Mould depth (mm)	2 x 100	2 x 140	2 x 250

Technical changes reserved
* available from 2027

Smart benefits at a glance:

- **-30% investment**
through new procurement and manufacturing concepts
- **-20% energy costs**
thanks to optimised drive technology and energy-efficient HiPEX extruders
- **-10% material costs**
through precise process control and efficient material utilisation

Price is only one aspect of a partnership

Technology, reliability and performance



F. Bestetti: Sustainability is currently one of the most important and ever-present topics in the world of industrial packaging. For several years now, Con Plax New Pac has been able to supply canisters made from environmentally friendly alternative raw materials.

"We were impressed by your company structure and your approach to meeting our requirements."



Filippo and Jacopo Bestetti

The editors of *bekumnews* spoke with brothers Jacopo and Filippo Bestetti, managing partners of Con Plax New Pac (<https://www.con-plax.com>), who began investing in Bekum's 8 series machines four years ago. A good opportunity to discuss the collaboration, the technology and their outlook on the future.

bekumnews: Mr. Filippo Bestetti and Jacopo Bestetti, could you briefly introduce your company? How long have you been producing canisters and which industries do you supply?

F. Bestetti: Con Plax New Pac was founded in the early 1960s by our grandfather Rubens, at a time when Italy and Europe began to recognise the versatility and practicality of plastics in the packaging industry. We are proud to celebrate our 65th company anniversary this year.

bekumnews: What market requirements are you currently observing in Italy?

F. Bestetti: In addition to functionality, robustness and competitive pricing, flexibility, on-time delivery and the consideration of specific customer requirements are now key market demands.

bekumnews: What role do topics such as sustainability, recyclates or material efficiency play in your company?



bekumnews: You have decided to invest in Bekum machines from the latest 8 series in various sizes. What were the main reasons for this decision?

J. Bestetti: We were impressed by your company structure and your approach to meeting our requirements – just as we strive to do with our own customers. Of course, the advanced technology and low energy consumption of your systems also played a key role in our decision.

bekumnews: We are pleased to hear that. How has this been reflected in your production? What canister sizes do you produce on the new machines?

J. Bestetti: The Bekum blow moulding machines we have installed produce stackable canisters from 10 to 30 litres.

bekumnews: Are you satisfied with the process?

J. Bestetti: The process is smooth and consistent. Thanks to the electric servo drives, the movements are very precise and calibration is extremely fast.

bekumnews: How do your operators evaluate the new machine control system?

J. Bestetti: Our operators are very satisfied with your control system, as it is highly intuitive and easy to use.

bekumnews: What advantages do you see in day-to-day operation?

J. Bestetti: The cleaning time required to switch from one colour to another is very short. To be honest, we did not expect it to be that short. Our mechanics and maintenance staff particularly appreciate the excellent accessibility of the EBLow 508D with its fully opening folding doors. This also makes cleaning the mechanical components much easier.

bekumnews: Was there a learning phase, and how quickly did the machines reach full production performance?

J. Bestetti: The initial training you provided to our technicians enabled us to utilise the full potential of the machines immediately. We continue to learn more about Bekum machines every day, but I must say that the initial knowledge you provided allowed us to quickly unlock their full potential.

bekumnews: What improvements have you observed in energy consumption?

J. Bestetti: The size of the HiPEx extruder you selected for your machines has significantly reduced the energy required for processing the plastic.

bekumnews: How would you describe the collaboration with Bekum – from project planning to commissioning?

J. Bestetti: We have always experienced honesty, punctuality, precision and reliable communication. The planning process itself has also been very structured and consistent.

bekumnews: How do you evaluate installation, training and after-sales service?

J. Bestetti: After-sales service is one of the most important aspects of a partnership. We remember a case where Bekum was called in to resolve a major machine stoppage in less than three days – and with very short notice. A very fast response time. Not all suppliers are able to provide this level of service.

bekumnews: What role do the new machines play in your long-term company strategy?

F. Bestetti: The importance of modern and efficient blow moulding machines is a central element of our medium- and long-term strategy.

That is why we have decided to pursue this strategy together with a partner with a long history and tradition like Bekum.

bekumnews: What advice would you give to other processors who are currently considering a new investment?

F. Bestetti: The advice we can give to those making an investment decision at this time is simple: choose a reliable partner who can support you over many years. Price is only one aspect of a partnership.

bekumnews: What impressed you most about working with Bekum?

F. Bestetti: The integrity and commitment of the people working at Bekum.

bekumnews: If you had to describe the new Bekum machines in three words, what would they be?

J. Bestetti: Technology, reliability and performance.

bekumnews: Mr. Filippo Bestetti and Mr. Jacopo Bestetti, thank you very much for this interview.



EBLOW 1208D – Flexible high-performance machine

for consumer packaging and canisters



With the fully electric double-station blow moulding machine EBLOW 1208D, Bekum offers a highly flexible solution for the cost-efficient production of multi-cavity consumer packaging through to handle containers.

Thanks to large mould platen dimensions, high-performance extrusion technology and a wide range of configuration options, the machine can be optimally adapted to different production requirements.

With a maximum mould width of 1,260 mm and a mould length of 470 mm, both stations can efficiently produce multiple small consumer packaging items as well as handle containers.

The fully electric e-Twin-Toggle clamping unit is available in two clamping force variants (300 or 500 kN), allowing optimal adaptation to specific production needs.

As standard, the machine is equipped with an electrically height-adjustable extruder platform that can accommodate up to three extruders. This makes the EBLOW 1208D particularly suitable for Tri-Ex extrusion applications.

High demand for the EBLOW 1208D

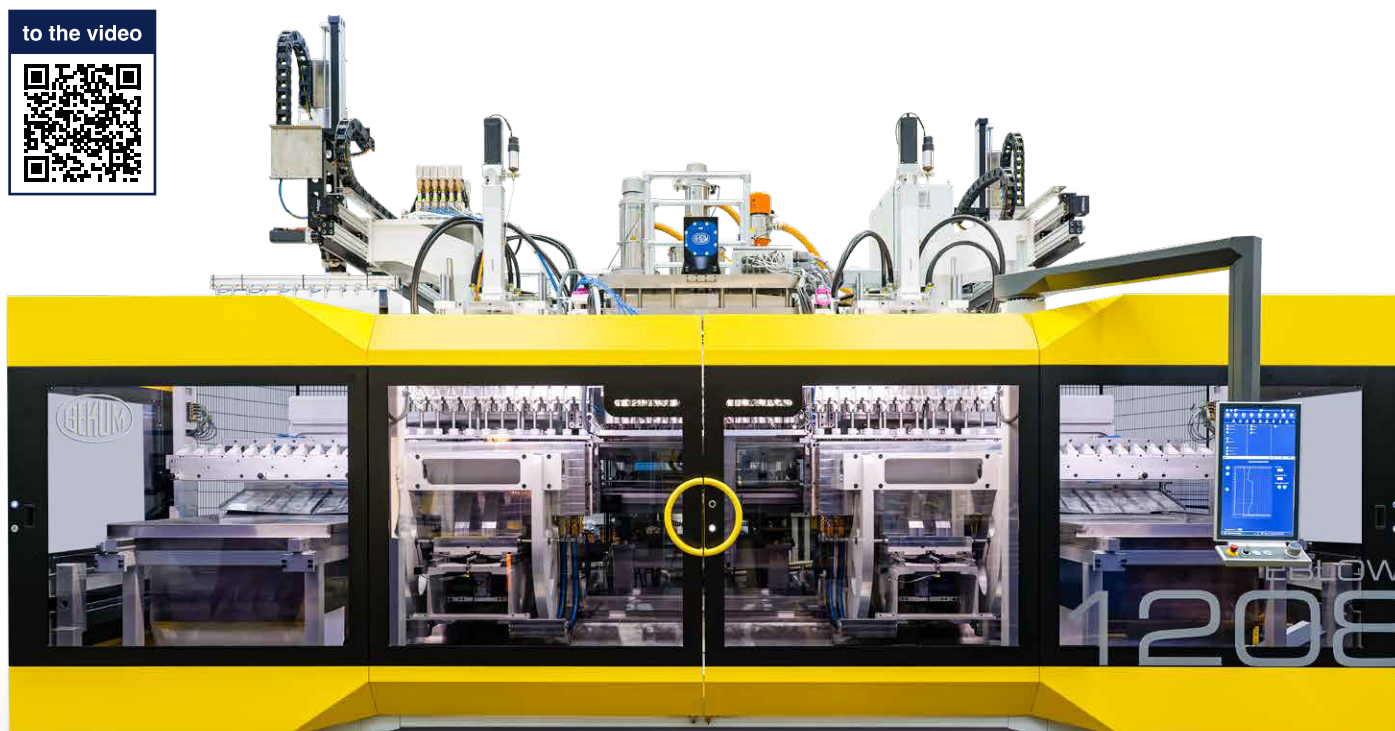
Bekum recently received several orders for machines of the EBLOW 1208D type and is therefore seeing very strong capacity utilisation at its Traismauer production site.

Among other products, oval and flat-oval consumer packaging with standard or wide neck openings are being produced. These items run in 12, 16 or 24 cavity configurations, enabling correspondingly high output rates.

Production is carried out using Tri-Ex extrusion with three HiPEX extruders installed on the electrically height-adjustable extruder platform.

New Bekum spiral mandrel heads with electric WDS ensure stable and reproducible melt distribution across the three material layers. The middle layer can consist of PIR and/or PCR material.

to the video



Configurations for handle bottles and canisters

Additional machine configurations are designed for the production of handle bottles in 2x6-cavity as well as for handle canisters up to 10 litres in 2x4-cavity configurations.

New HiPEx extruder sizes are used:

- E100H/36D with a max. production output of 610 kg/h
- E120H/36D with a max. production output of 800 kg/h

For these applications, a calibration force of 40 kN has been selected..

For mono production, Bekum extrusion heads in canister configuration with view stripe preparation are used.

Process reliability and fast format changes

For reliable production, the machine is equipped with melt pressure monitoring, a screen changer and a metal separator. After deflashing within the machine, an electric

take-out system removes the articles and places them reliably on the conveyor belt.

For fast format changes, quick mould change trolleys are available. These are particularly appreciated by operators, as they enable simple and fast mould changes. Bekum delivers the system turnkey, including sampling, installation and commissioning.

Advantages at a glance:

- Modern and functional machine design with generous access and visibility area
- Patented C-frame clamping system for outstanding platen parallelism and low mould wear
- Highly efficient electric drives enable maximum precision from the first shot and very short dry cycle times
- Intuitive Bekum Control 8.0 machine control with process monitoring for consistent product quality and high system availability
- High-performance HiPEx 36D extruder with high melt homogeneity and process stability at up to 20% lower energy consumption
- Advanced simulation-based spiral mandrel extrusion heads in mono and Tri-Ex design for high melt and temperature homogeneity and short colour change times
- Quick mould change in under 15 minutes per side
- Energy efficiency class 10 according to EUROMAP 46.1
- High-performance, flexible and durable overall system for packaging, handle bottles and canisters
- Worldwide service – personal, digital and on-site

Technical specifications EBLow 1208D	
Mould width, max. (mm)	1.260
Mould length, max. (mm)	470
Mould thickness, max. (mm)	2 x 200
Mould opening stroke (mm)	320
Clamping force, max. (kN)	500
Production options (cavities)	2 x 4 2 x 6 2 x 8 2 x 10 2 x 12
Technical changes reserved	



Clean Packaging

Efficient production of plastic drums and IBC inner containers



Large-volume plastic packaging such as drums and IBC inner containers plays a key role in the safe storage and transport of liquids. Whether for chemicals, food, pharmaceutical products or high-purity media, the requirements for material quality, process reliability and cost-efficiency are high.

With the XBLOW series, Bekum offers high-performance extrusion blow moulding solutions for the production of robust plastic containers for industrial applications.

Flexible production options for plastic drums

Whether tight-head or open-top drums, mono or co-extrusion with barrier layer, using post-industrial recycled (PIR) or post-consumer recycled (PCR) material: the **XBLOW 100** enables flexible adaptation of production to individual requirements. Drum sizes, colours, lids, clamping rings and fittings can be configured with a high degree of flexibility.

Various designs such as single or double L-ring as well as open-top versions have been reliably realised. The production of UN-approved drums for hazardous goods

is also possible. Bekum drum systems are already producing robust, reusable and fully recyclable drums in Europe, the USA, Saudi Arabia and soon in Asia.

For applications with particularly high purity requirements – for example in the chemical, pharmaceutical or semiconductor industries – the **XBLOW 100 can optionally be supplied in a cleanroom version**. Special machine enclosures as well as stainless steel and optimised piping designs enable production for high-purity applications.

Tri-Ex extrusion concepts in particular have proven to be especially sustainable for our customers. High proportions of PIR or PCR material are processed in the middle layer – making a significant contribution to resource efficiency and cost-effectiveness. The two thin outer layers ensure product quality and surface purity.

IBC inner containers up to 1,000 litres

In addition to drums, inner containers for intermediate bulk containers (IBC) also play an important role in industrial packaging logistics. These large-volume containers are used for the storage and transport of liquids with a capacity of up to 1,000 litres.

The plastic inner containers can be produced economically on an **XBLOW 200** using mono or co-extrusion processes and, depending on the application, can also be manufactured with barrier layers and PIR or PCR content. They are suitable for both non-hazardous products and UN-approved applications.

Reliable quality through precise blow moulding technology

For the production of these large-volume containers, the high-performance and energy-optimised blow moulding systems of the XBLOW series are ideally suited, designed for stable and cost-efficient production.

High-performance extrusion technology ensures uniform melt supply and precise material distribution. The result is plastic containers with consistent wall thickness distribution, high mechanical stability and reproducible quality – essential requirements for safe transport and storage solutions.



When size matters, precision comes into play.

With the new XBLOW 200, Bekum expands its portfolio with one of the most powerful large blow moulding machines in its class. High clamping force, maximum extrusion output and practice-oriented innovations make it the ideal solution for the energy-efficient production of drums, containers and technical hollow parts.

Production advantages at a glance:

- Production of plastic drums and IBC inner containers for industrial applications
- Drums up to 250 litres and IBC inner containers with a capacity of up to 1,000 litres
- High-quality, reusable and 100% recyclable packaging solutions
- Production of UN-approved packaging possible
- Suitable for food, chemical, pharmaceutical and semiconductor industries
- Optional cleanroom version for high-purity applications

Advantages of Bekum blow moulding machines at a glance:

- Flexible and modular industrial blow moulding systems with high accessibility and flexible production solutions for large canisters, drums and IBCs
- Unique hybrid electric clamping concept up to 2,000 kN – fast, energy-efficient and with exceptional mould thickness variation (patented)
- Can be equipped with bottom calibration, blowing and expanding mandrels, as well as horizontal and vertical parison feeders
- Complete production solutions including moulds, robots, downstream processing or cooling stations and material handling from a single source, e.g. for 220L L-ring drums
- Intuitive Bekum Control 8.0 system with monitoring for continuous product quality and maximum system availability
- High-performance HiPEX 36D extruder with high melt homogeneity and process stability at -20% energy consumption
- Advanced simulation-based spiral mandrel extrusion heads, intermittent and continuous, for mono to co-extrusion. High melt and temperature homogeneity with short colour change times
- Worldwide service – personal, digital and on-site



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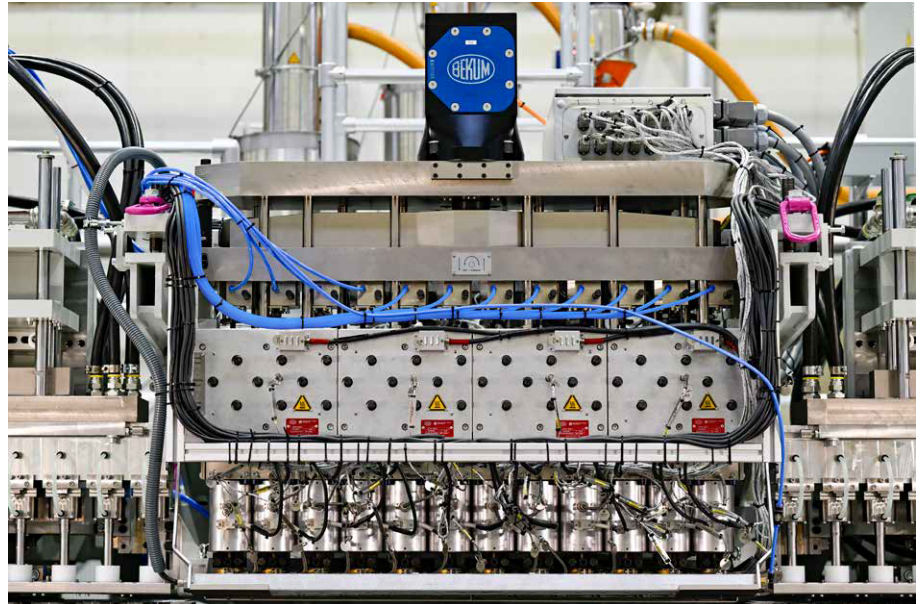
New Bekum Tri-Ex heads

Optimised melt flow for multi-cavity packaging machines



With the introduction of the new Bekum 8 series machines with platen widths of up to 1,200 mm, the requirements for suitable Tri-Ex extrusion heads are also increasing. Higher recyclate content, fast colour and material changes, and reproducible wall thickness distribution are key aspects of modern packaging production.

Although existing Bekum heads already largely meet these requirements, fluid simulations and extensive testing revealed further optimisation potential. At the same time, Bekum's modern 5-axis machining centres and new tooling open up additional geometric possibilities. This has led to the development of a completely new head generation for the Bekum 8 series – also available as a retrofit for existing systems.



When product quality is a matter of the head

With this new head generation, Bekum combines state-of-the-art development, precise manufacturing and decades of experience – for extrusion tooling that sets benchmarks.

Improved flow guidance through CFD simulations

Especially in large double-station packaging machines with 12, 16 or 24 cavities, precise flow guidance is crucial. Every reduction of dead zones and every improvement in thermal stability has a particularly strong impact when multiple parisons are extruded in parallel.

The optimisations are based on high-resolution CFD simulations that analyse melt flow in detail. The aim was to achieve the most



Advantages of the new Bekum Tri-Ex heads:

- Stable and reproducible wall thickness control
- Reliable processing of high recyclate content (PCR)
- Stable parison flow even after machine stops
- Reduced adjustments during format and material changes
- Optimised temperature homogeneity through high-quality insulated heating bands and improved temperature control of the 8.0 system
- Easy adjustment of all functions from the operator side

uniform melt distribution possible, minimise dead zones and reduce manual adjustments such as throttling or parison alignment.

Bekum spiral mandrels are designed for a very wide throughput range by keeping local shear rate gradients low. Precise manufacturing within hundredth-of-a-millimetre tolerances further supports stable melt flow.

Extensive testing under real operating conditions

Before market launch, the new head generation underwent extensive technical centre and field tests, including wall thickness measurements, colour changes, high PCR content and different throughput ranges.

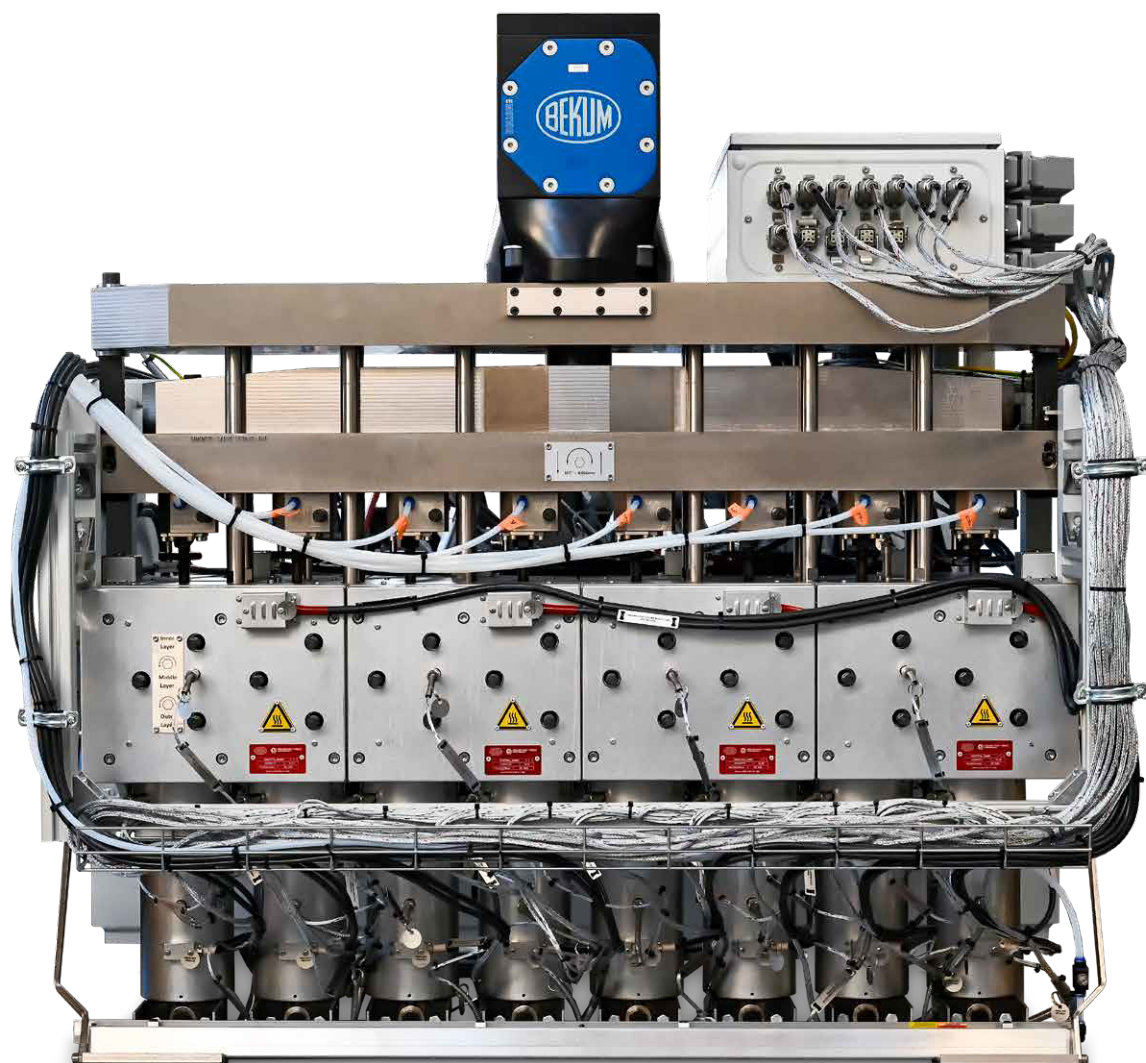
Even with high recyclate content, weight balance remained stable. After machine stops, the heads could be restarted without readjusting the parison – a clear advantage for multi-cavity applications.

The final geometry was consistently scaled to the requirements of the Bekum 8 series. Tri-Ex spiral mandrel heads with up to 12 cavities and die sizes up to 40 mm have already been delivered, as well as 8- and 10-cavity heads with die sizes up to 55 mm – with and without view stripe.

The modular system reduces delivery times and facilitates integration into new or existing systems. The heads are compatible with

Bekum HiPEX extruders and fully integrated into the Bekum BC 8.0 control system.

Polyolefins such as HDPE, PP and LDPE are processed optimally – including blends with high PIR and PCR content. Bekum continuously invests in state-of-the-art development and manufacturing methods to ensure a sustainable competitive advantage for its customers.



SmartConnect

Digital support for maximum system availability



With Bekum Digital Services, Bekum expands its service portfolio with innovative digital solutions aimed at sustainably increasing system availability, efficiency and future readiness. The focus is on practical applications that minimise downtime while providing maximum transparency.

The three key elements of digital service:

- AR support with the new SmartConnect app
- Remote support
- Digital twin (spare parts catalogue)

AR support with SmartConnect – direct assistance via app

With the new Bekum SmartConnect app, Bekum brings service directly to the machine – mobile, intuitive and in real time. The application is available for smartphones and tablets and can be conveniently installed via the Android and iOS app stores.

The app enables service cases to be analysed and resolved directly on site. Using the integrated augmented reality function, visual instructions are overlaid directly into the user's field of view.



Fast support – exactly where it is needed

Through live camera transmission, Bekum experts can assess the situation in real time and provide targeted support – as if they were directly on site. Components can be

highlighted, work steps visualised and documents displayed directly.

More efficiency, more availability

With the SmartConnect app, Bekum creates a direct connection between the operator and service expertise. Issues are identified and resolved more quickly, significantly increasing system availability.

The result: more efficient operation, lower costs and a future-ready service concept – in line with modern, connected production.

Functions and benefits at a glance:

- Live support by Bekum experts via smartphone or tablet
- Visual step-by-step instructions directly in the field of view (markers, notes, documents)
- Fast fault analysis and reduced downtime
- Significant reduction in travel effort and service costs
- Integrated live translation for international teams
- Access to online documentation and ticket overview
- Option for conference calls in complex service cases
- Outlook add-on for easy appointment scheduling

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Bekum site Siegburg/Bonn

From restart to strategic competence centre for multi-brand service



What began in 2024 with the founding of Bekum Service GmbH is now a key element of the strategic development of the Bekum Group: the Siegburg/Bonn site has rapidly evolved into a strong competence centre for sales, service, technical customer support as well as engineering for extrusion heads and machines.

With 12 employees today and six additional specialists hired in recent months, the site is growing dynamically and substantially. Bekum is making targeted investments here in expertise, customer proximity and future readiness.

Combined expertise with industry know-how

The recent hires bring extensive market and application experience – including several former specialists from a Bonn, Germany based competitor who have deliberately chosen a new professional perspective with Bekum. With this gain in expertise, Bekum is strengthening in particular industrial and large blow moulding, the technical evaluation and modernisation of existing systems, the design development of extrusion heads, as well as service-oriented process optimisation at the customer's site.

Siegburg thus combines engineering expertise and operational service experience under one roof – a clear added value for national and international customers.

Multi-brand service as a strategic growth pillar

A key focus of the site's development is the consistent expansion of multi-brand service activities. Under the guiding principle "Easy to Work with & Value Added Service", Bekum is systematically extending

its service portfolio to include machines from other manufacturers.

For the first time, Bekum is positioning itself as a cross-brand service partner, responding to the growing demand for flexible, independent service and modernisation concepts. The aim is to offer customers maximum availability, cost-efficiency and long-term investment security – regardless of the original machine supplier.

The Siegburg site plays a key role in this: the newly established team combines decades of process expertise with high responsiveness and strong technical depth.

Retrofit solutions: increasing performance, ensuring sustainability

A central element of the multi-brand service offering is customised retrofit solutions. Existing systems are systematically analysed, moder-

nised and brought up to the latest state of the art.

By combining service, engineering and extrusion head expertise, an integrated approach is created that delivers both economic and ecological benefits.

Strategic importance for the Bekum Group

Today, the Siegburg/Bonn site exemplifies the further development of Bekum: from a traditional machine manufacturer to a comprehensive solution and service partner across the entire lifecycle of extrusion blow moulding machines.

With targeted competence development, the expansion of multi-brand service and the close integration of sales, engineering and design, Bekum is setting a clear signal for sustainable growth and long-term partnership in the market.

Your opportunities at a glance:

- Increase in production capacity
- Improvement of energy efficiency
- Modernisation of control and drive technology
- Extension of machine lifetime
- Sustainable securing of spare parts availability



New Technical Director

Florian Mosgöller takes responsibility for the Bekum sites in Berlin and Traismauer



As of 1 February 2026, Dipl.-Ing. Florian Mosgöller (35) has assumed the position of Technical Director for the Bekum sites in Berlin and Traismauer. Previously, Florian held the positions of Deputy Technical Director as well as Electrical Engineering Manager.

Technical expertise and international project experience

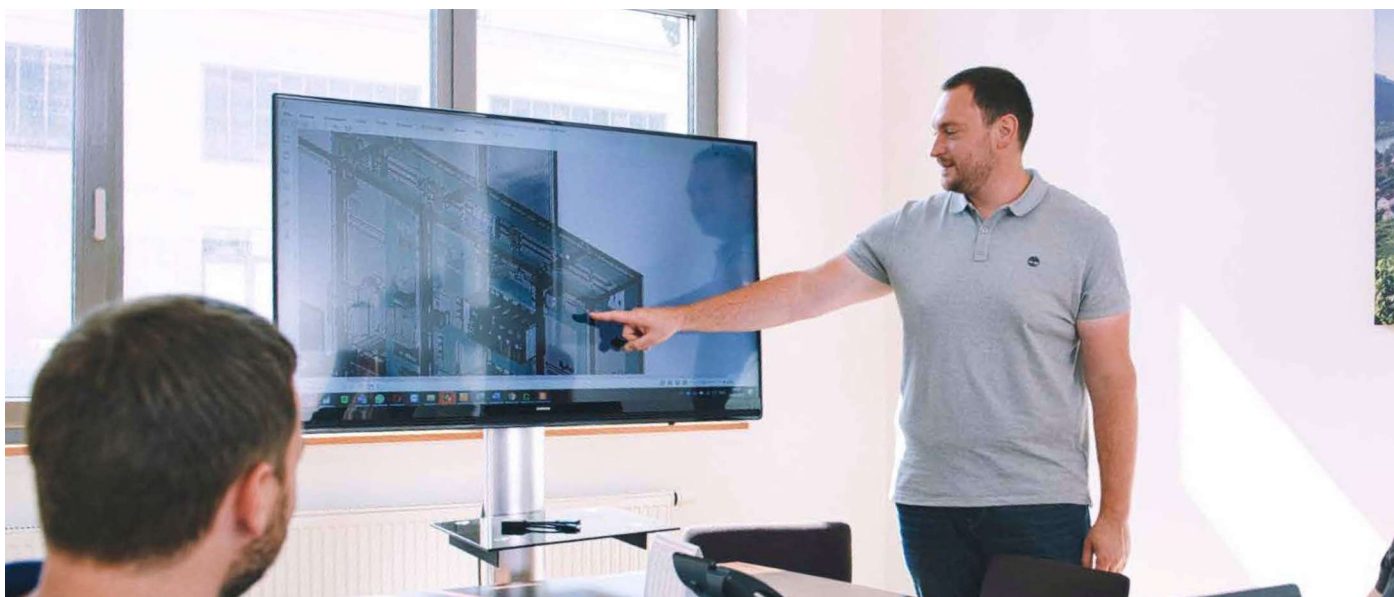
Mr. Mosgöller holds a university degree in mechatronics and has many years of solid experience in mechanical engineering, with a focus on automation technology. In his previous role as Head of Automation Engineering, he was responsible for numerous demanding and in-

novative projects, including the successful introduction of the latest control generation Bekum Control 8.0. Through his close collaboration with international customers and his technical expertise, Mr. Mosgöller enjoys a high level of trust both internally and externally.

Responsibility for key technical areas

In his new role, he is responsible for mechanical design of machines, extruders and extrusion heads, automation technology, as well as technical documentation. The objective is the consistent further development of technical processes with a clear focus on customer satisfaction, efficiency improvements and innovation.

With this appointment, Bekum strengthens its technological expertise and underlines its ambition to continue setting benchmarks in extrusion blow moulding machines – in line with its brand promise: Benchmark for Blow Moulding Machines.



Family-friendly environment in focus



Bekum strengthens family friendliness in everyday working life

As a family-run company, we know that quality is not only created through technology, but above all through people who can carry out their work with responsibility and care. That is why it is a clear objective for Bekum to create a working environment in which professional and family life can be well balanced – and in which we continue to develop as an employer.

Flexible solutions in everyday working life

Bekum relies on flexible working time models where tasks allow, as well as individual solutions in special phases of life. Open communication, mutual consideration and reliable structures support parents and families in their daily lives.

The management emphasises: “For us, family friendliness is not an add-on, but part of our mindset. When people can rely on each other in everyday life, it creates the foundation for quality, collaboration and long-term success.”

Contribution to motivation and stability

Family-friendly conditions strengthen employee satisfaction and retention, promote motivation and team culture, and contribute to a stable working environment. At the same time, it remains important to balance flexible solutions with the requirements of production and service.

Our approach is clear: we see family friendliness as an ongoing process. Even small measures, such as flexible working hours or individual solutions in special phases of life, make support in everyday working life tangible.

Bekum recognises long-standing commitment and loyalty

As a family-run company, Bekum stands for stability, trust and long-term collaboration – not only with our customers, but also as an employer. Many of our employees have been with Bekum for decades and contribute to the success of our company with their expertise, experience and commitment to quality.

We are therefore especially pleased to regularly celebrate significant service anniversaries. This year, we congratulate several long-ser-

ving colleagues on their impressive years of service.

This long-standing loyalty is a strong sign for us: of team spirit, mutual trust and a corporate culture in which people take responsibility and see their work through.

We would like to thank all our long-standing employees for their dedication and loyalty. Together, we shape the future – with experience, team spirit and the security of a reliable employer.

10 years at Bekum:

- Martin Hobl – Head of Technology and Sales
- Karl Müllner – Automation Engineering

35 years at Bekum:

- Rüdiger von Wedel – Design of extrusion heads and extruders
- Frank Märker – Technical Customer Service

40 years at Bekum:

- Andreas Böhm – Head of Blow Moulding Machine Design

45 years at Bekum:

- Renate Kühne – Technical Customer Service
- Ralf Böhm – Spare Parts Service
- Günther Schober – Mechanical Production



Welcome on board



Jörg Jansen strengthens multi-brand service at Bekum



Jörg Jansen

Bekum is pleased to welcome Jörg Jansen as a new member of its international service environment. With his many years of experience in mechanical and plant enginee-

ring, he brings extensive technical expertise as well as strong practical competence to the service team.

His professional background includes numerous international field service assignments as well as in-depth expertise in control technology, robotics and commissioning. In addition, he has extensive experience in retrofit projects and software adaptations, through which existing systems are further developed and adapted to new requirements.

With this profile, Jörg Jansen makes an important contribution to further strengthening Bekum's global service expertise. In particular, within the framework of multi-brand service activities, he supports customers across different brands in

modernisation, optimisation and the long-term assurance of system performance.

Service excellence is a central element of Bekum's corporate strategy. With Jörg Jansen, the company gains an experienced colleague who combines technical precision with a strong customer focus and sustainably supports international service projects.

Stefan Busse strengthens the service team at Bekum



Stefan Busse

Bekum is pleased to welcome Stefan Busse as a new member of the service team. With more than 25 years of experience in extrusion blow moulding, he brings extensive

technical know-how as well as many years of practical experience in various service and machine environments.

As Team Lead in Inside Sales, his main focus is on commercial spare parts sales. In addition, he supports the growing demand for complex retrofit projects.

With his in-depth expertise in machine technology, service processes and process optimisation, he makes an important contribution to further strengthening Bekum's global service capabilities.

A particular focus is on multi-brand service activities, where Bekum supports customers across different brands with technical assistance, modernisation solutions and

practical consulting.

With Stefan Busse, the service team gains additional experience and continuity in the support of international projects and systems. Bekum looks forward to working with him and warmly welcomes him to the company.

"It is a great pleasure and motivation for me to work together with the excellent Bekum team to develop innovative service solutions and to support our customers successfully in the long term, in order to achieve sustainable success together."

Bekum America expands its apprenticeship program



Award for skills development and nurturing young talent

Bekum America continues to invest in the future of skilled trades through the ongoing success and growth of its Apprenticeship Program. In 2025, the program reached a significant milestone, celebrating its largest class to date with 15 apprentices actively developing their skills across multiple disciplines.

Recognition and further development of the program

This growth reflects Bekum America's strong commitment to workforce development and hands-on learning. The program's impact was further recognized on a broader stage when it was honored with the MMA Talent Champion of the Year Award in 2025, highlighting the company's leadership in cultivating talent and supporting career pathways in manufacturing.

Expansion of apprenticeship activities in 2026

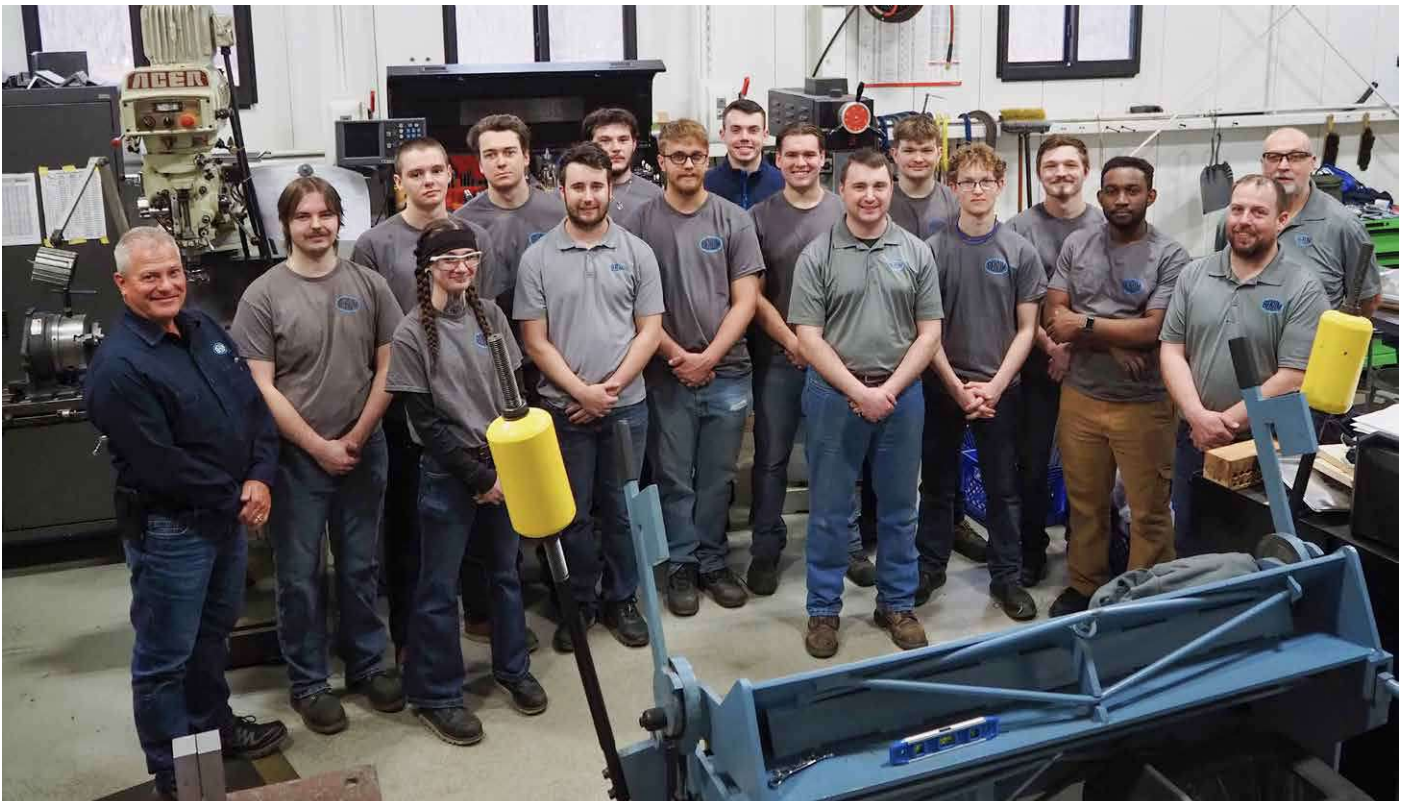
Building on this momentum, Bekum America is excited to announce the addition of five new apprentices in 2026 across various skilled trades. With these new participants, the program will support a total of 19 apprentices at different stages of their journey, including two apprentices who are set to graduate this year.

Employee engagement as a key to success

The success of the program is deeply rooted in the dedication of Bekum America's team members. Mentors across the organization play a critical role in guiding apprentices, sharing their expertise, and fostering a collaborative learning environment. "It is so touching

to see our team members working together and mentoring the younger generations," said HR Manager Amber Stein. "We are offering hope for a bright future and encouraging students to pursue their passion daily."

Bekum's Apprenticeship Program is a direct reflection of the company's core values, demonstrating that people remain at the center of its success. By investing in the next generation of skilled professionals, Bekum America is not only strengthening its workforce but also contributing to the long-term vitality of the manufacturing industry.



Bekum America strengthens presence in the Northeast of the USA

SALES
TEAM

Dan DiClemente appointed new sales representative

Bekum America strengthens its team with Dan DiClemente as an independent sales representative. In this role, he will drive the expansion of market presence in the Northeast of the USA.

Experience and regional market expertise

"Dan's extensive background in both the technical and sales aspects of blow moulding makes him a valuable asset to our team," said Steven London, President and COO of Bekum America. "His deep roots in the Northeast and his commitment to quality equipment align perfectly with our mission to provide first-class solutions and support to our customers in that region."

DiClemente brings over 15 years of deep technical and commercial expertise in the blow moulding industry. A graduate of Stevens Institute of Technology with a Bachelor of Engineering in Mechanical Engineering, his career spans critical functions including aftersales support, moulds, and tooling for extrusion blow moulding (EBM) equipment. He is the founder of Highland Industrial Equipment, an agency dedicated to representing highquality machinery for the plastics industry..

Strengthening the sales team in the northeast of the USA

It is an honor to join the Bekum America sales team," said Dan DiClemente. "Bekum's equipment

is second to none, and the people behind it are truly first-class. I'm incredibly excited to grow with the team and promote their blow moulding solutions across the Northeast."



Dan DiClemente

Bekum Newsletter

Key developments at a glance

BEKUM
MARKETING

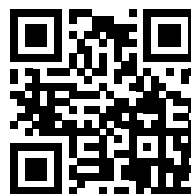
With the Bekum Newsletter, we regularly provide information on technological innovations, international projects, service topics and company developments. The content highlights key topics from our markets and offers a concise overview of current activities within the Bekum Group.

Direct insights and continuous updates

With more frequent publication going forward, readers will receive timely insights into machine installations, product developments, trade fair activities and industry trends.

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