



Pharmaceutical and Medical Packaging Solutions

Safe. Reliable. Flexible.



All-electric extrusion blow moulding machines for cleanroom operation

Stainless-steel machine design and advanced dust prevention systems based on laminar airflow ensure optimal cleanroom conditions

Filtered pharmaceutical-grade air is used during the blow moulding process to meet the highest hygiene and quality requirements

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Bekum extrusion blow moulding machines enable the efficient manufacture of pharmaceutical and medical packaging, bottles and ampoules. Every system is custom-designed to support the entire process, from product development to validated production readiness, while meeting all relevant regulatory requirements.



Key Features for High-Quality Pharmaceutical Packaging Production

- All-electric extrusion blow moulding machines for cleanroom applications
- Machine design according to cGMP (FDA) requirements, including critical aspects such as airflow simulations to minimise turbulence caused by moving machine components, cleanability, and PQ/OQ support
- Supplier validation and certification with complete traceability and documentation of the production chain
- Comprehensive in-process control (IPC), from raw material feeding to the finished bottle, including camera-based inspection systems for 100% quality control
- Freely configurable sampling during production via integrated diverter systems
- Extensive training programs for operating personnel



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